



Laminating Paste

RenLam[™] LV 06 / Ren[®] HY 06

Glass fibre reinforced epoxy paste

Key properties

- Can be used to 15mm thickness
- Shorter process time compared with wet lay-up laminating
- Easy to mix and apply by hand

Applications

- Laminated shells
- Backing structures for general tool making

Product data

Property	Unit	RenLam LV 06	Ren HY 06
Appearance Colour	visual	Paste Pale grey	Liquid Blue
Density	g/cm ³	1.1	0.97

Processing

Mix ratio	Parts by weight
RenLam LV 06	100
Ren HY 06	15

Mix the two components thoroughly in the ratio indicated until the mixture has a homogenous colour. Mixing can be done manually or by using a planetary/kneader/dough mixer. Do not use a mixer on a drilling machine.
To produce layers of controlled thickness, roll out between spacers onto polythene, and apply as a layer. Post-curing will improve final properties.

Properties

Resin/Hardener mix:	Volume	Unit	LV 06 HY 06
Appearance			Grey-blue
Pot life at 25°C	1000 ml	min	90
Max. Layer thickness		mm	15
Demoulding time		h	16

After cure: 7 days at RT or 14 hours at 60 °C

Density	ISO 1183	g/cm ³	1.1
Coefficient of thermal expansion	ISO 11359	10 ⁻⁶ k ⁻¹	32
Deflection temperature	ISO 75	°C	70
Flexural strength	ISO 178	MPa	55
Linear shrinkage		mm/m	1

Storage

The resin and hardeners described in this instruction sheet have the shelf lives shown provided they are stored at 6 - 28°C in a dry place and sealed containers, preferably those in which they are supplied.

Working conditions

The product should be used when in the temperature range 18-25°C.

Packaging

System	LV 06	HY 06
Quantity and Weight	1 x 15 kg	4 x 2.25 kg

Handling precautions

Caution

Huntsman Advanced Materials products are generally quite harmless to handle provided that certain precautions normally taken when handling chemicals are observed. The uncured materials must not, for instance, be allowed to come into contact with foodstuffs or food utensils, and measures should be taken to prevent the uncured materials from coming in contact with the skin, since people with particularly sensitive skin may be affected. The wearing of impervious rubber or plastic gloves will normally be necessary; likewise the use of eye protection. The skin should be thoroughly cleansed at the end of each working period by washing with soap and warm water. The use of solvents is to be avoided. Disposable paper - not cloth towels - should be used to dry the skin. Adequate ventilation of the working area is recommended. These precautions are described in greater detail in Huntsman Advanced Materials publication No. 24264/3/e Hygienic Precautions For Handling Plastics Products and in the Huntsman Advanced Materials Material Safety Data sheets for the individual products. These publications are available on request and should be referred to for fuller information.

Adhesives and Tooling

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Vantico Limited
Duxford, Cambridge
England CB2 4QA

Tel: +44 (0) 1223 493 000
Fax: +44 (0) 1223 493 002

www.renshape.com

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